

ROAD TEST

DART AEROSPACE LTD		Work Order:	24068
Description: Wheel Assembly (R22/R44)		Part Number:	D3399-041
Dwg: D3399 Rev. A N/A 05.08.12		Qty:	11
Ref:		Page 1 of 1	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler			
2	PG	Issue P/O: For Wheel Assembly P/N: 0DE93-869A Possible Supplier: Benson Product Specification sheet is required	U	05/08/12	4
3	RG	Receive and Inspect for transit damage Ensure Product Specification sheet is attached			
4	MFA	Remove bearings from wheel and discard			
5	MFA	Apply LPS3 heavy rust inhibitor inside of the hub.			
6A	MFA	Insert new bearings Pick Qty Part Number Description Batch 2 KML-6202RD Bearing			
7	QC5	Inspect work to Step 6		05.08.15	4
8	ST	Identify and Stock		05.08.15	4
9	AC	SLIT CHARGE TO P601-571 & P601-572 Cost / part: _____			
10	DC	Close W/O Inspect Level 21		05/08/19	4

Rev	Date	Change	Revised By	Approved
A	05.03.10	New issue	KJ/JLM	
B	05.04.13	Added Step 5; revised step 7	KJ/JLM	

RELEASED
12/15/04/14

6	MFA	<p>Re-install original bearings to the wheel assy. Apply LPS3 heavy rust inhibitor inside of the hub. CPL → Pick. Discard KML-6202RD Bearing</p> <table> <tr> <th>Qty</th> <th>P/N</th> <th>Description</th> <th>Batch</th> </tr> <tr> <td>4</td> <td>D3399-041</td> <td>Wheel Assembly</td> <td>B22463A</td> </tr> </table> <p>Note: inflate the tire to 100-110 psi</p>	Qty	P/N	Description	Batch	4	D3399-041	Wheel Assembly	B22463A			
Qty	P/N	Description	Batch										
4	D3399-041	Wheel Assembly	B22463A										

CPL 05/08/15 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____